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SUGHRUE MION ZINN MACPEAK & SEAS, PLLC

May 10, 2001

BOX PCTCommissioner for Patents
Washington, D.C. 20231PCT/JP99/06243
-filed November 10, 1999

Re: Application of Kazuyoshi KAWASAKI, Masaki IRIE, Katsuhiko ISEKI,
Tsuyoshi ITAGAKI, Tsuyoshi NOGUCHI, Takafumi YAMATO, and
Mitsuru KISHINE
FLUORINE-CONTAINING ELASTOMER AND COMPOSITION THEREOF
FOR CROSSLINKING
Assignee: DAIKIN INDUSTRIES, LTD.
Our Ref: Q64406

Dear Sir:

The following documents and fees are submitted herewith in connection with the above application for the purpose of entering the National stage under 35 U.S.C. § 371 and in accordance with Chapter II of the Patent Cooperation Treaty:

- an English translation of the International Application.
- 2 sheet(s) of drawings.
- an International Search Report.
- a Form PTO-1449 listing the ISR references, and a complete copy of each reference.
- a Preliminary Amendment.
- an International Preliminary Examination Report (foreign language).
- a Notification Concerning Submission or Transmittal of Priority Document.

The Declaration and Power of Attorney and Assignment will be submitted at a later date.

It is assumed that copies of the International Application, the International Search Report, the International Preliminary Examination Report, and any Articles 19 and 34 amendments as required by § 371(c) will be supplied directly by the International Bureau, but if further copies are needed, the undersigned can easily provide them upon request.

The Government filing fee, after entry of the Preliminary Amendment, is calculated as follows:

Total claims	20	-	20	=	_____	x \$18.00	=	\$0.00
Independent claims	<u>2</u>	-	3	=	_____	x \$80.00	=	\$0.00
Base Fee								\$860.00

TOTAL FEE	<u>_____</u>	<u>\$860.00</u>
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A check for the statutory filing fee of \$860.00 is attached. You are also directed and authorized to charge or credit any difference or overpayment to Deposit Account No. 19-4880. The Commissioner is hereby authorized to charge any fees under 37 C.F.R. §§ 1.16, 1.17 and 1.492 which may be required during the entire pendency of the application to Deposit Account No. 19-4880. A duplicate copy of this transmittal letter is attached.

Priority is claimed from November 13, 1998, December 17, 1998, and April 5, 1999, based on Japanese Application Nos. 323924/1998, 359449/1998, and 98051/1999, respectively.

Respectfully submitted,

A handwritten signature in black ink, appearing to read "AJR".

Abraham J. Rosner
Registration No. 33,276

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Date: May 10, 2001

T032601505TE50

PATENT APPLICATION

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of

Kazuyoshi KAWASAKI, et al.

PCT/JP99/06243

Appln. No.: Unassigned

Group Art Unit: Unassigned

Confirmation No.: Unassigned

Examiner: Unassigned

Filed: May 10, 2001

For: FLUORINE-CONTAINING ELASTOMER AND COMPOSITION THEREOF
FOR CROSSLINKING

PRELIMINARY AMENDMENT

Commissioner for Patents
Washington, D.C. 20231

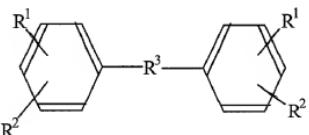
Sir:

Prior to examination, please amend the above-identified application as follows:

IN THE CLAIMS:

Please enter the following amended claims:

4. (Amended) The fluorine-containing rubber composition for crosslinking which comprises 100 parts of the fluorine-containing elastomer of Claim 2 and 0.5 to 5.0 parts by weight of a crosslinking agent represented by the formula (III):



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wherein one of R¹ and R² is -NH₂ and another one is -NH₂, -OH or -SH, R³ is -SO₂-, -O-, -CO-, an alkylene group having 1 to 6 carbon atoms, a perfluoroalkylene group having 1 to 10 carbon atoms or a single bond.

8. (Amended) A process for preparing the fluorine-containing elastomer of Claim 2, which comprises polymerizing a fluorine-containing monomer by using, as one of a polymerization initiator and/or monomer, a compound giving carboxyl group to a trunk chain and/or branched chain and treating a polymerization product with an acid.

12. (Amended) The fluorine-containing elastomer of Claim 10, which satisfies the following equation (1):

$$(S_{\text{Co}}/S_{\text{Cf}}) \times (D/D_p) \times (F/F_p) \geq 0.01 \quad (1)$$

wherein S_{Co}, S_{Cf}, D, D_p, F and F_p represent the following respective values.

S_{Co}: Total area of absorbances at the absorptions derived from carbonyl group of associated and non-associated carboxyl groups having the absorption peaks at from 1,680 to 1,830 cm⁻¹ when measurement is made with FT-IR with respect to the elastomer to be measured.

S_{Cf}: Area of absorbance at absorption derived from a harmonic sound of C-F bond having an absorption peak at from 2,220 to 2,840 cm⁻¹ when measurement is made with FT-IR with respect to the elastomer to be measured. In case where nitrile group is present, S_{Cf} is a value obtained by subtracting an area of absorbance at absorption

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derived from nitrile group having an absorption peak at from 2,220 to 2,300 cm⁻¹ from a total area of absorbances at whole absorption having a peak at from 2,220 to 2,840 cm⁻¹.

D: Specific gravity of the aimed elastomer at 20°C.

Dp: Specific gravity (measured value: 2.03) at 20°C of a standard perfluoro elastomer (copolymer of tetrafluoroethylene/perfluoro(methyl vinyl ether) in a mole ratio of 58/42).

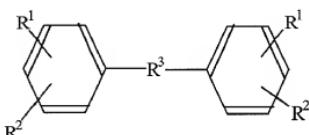
F: Fluorine content (% by weight) of the elastomer to be measured obtained by elemental analysis.

Fp: Fluorine content (measured value: 71.6 % by weight) of said standard perfluoro elastomer obtained by elemental analysis.

13. (Amended) A crosslinked fluorine-containing rubber molded article obtained by crosslinking the fluorine-containing rubber composition for crosslinking of Claim 2.

Please add the following new claims:

14. (New) The fluorine-containing rubber composition for crosslinking which comprises 100 parts of the fluorine-containing elastomer of Claim 3 and 0.5 to 5.0 parts by weight of a crosslinking agent represented by the formula (III):



PRELIMINARY AMENDMENT

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wherein one of R¹ and R² is -NH₂ and another one is -NH₂, -OH or -SH, R³ is -SO₂-, -O-, -CO-, an alkylene group having 1 to 6 carbon atoms, a perfluoroalkylene group having 1 to 10 carbon atoms or a single bond.

15. (New) The fluorine-containing rubber composition for crosslinking of Claim 14, wherein a bisaminophenyl crosslinking agent of the formula (III), in which each of R¹ and R² is -NH₂, is used.

16. (New) A process for preparing the fluorine-containing elastomer of Claim 3, which comprises polymerizing a fluorine-containing monomer by using, as one of a polymerization initiator and/or monomer, a compound giving carboxyl group to a trunk chain and/or branched chain and treating a polymerization product with an acid.

17. (New) The preparation process of Claim 16, wherein the polymerization of fluorine-containing monomer is carried out by emulsion polymerization method.

18. (New) The fluorine-containing elastomer of Claim 11, which satisfies the following equation (1):

$$(S_{co}/S_{cf}) \times (D/D_p) \times (F/F_p) \geq 0.01 \quad (1)$$

wherein S_{co}, S_{cf}, D, D_p, F and F_p represent the following respective values.

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Sco: Total area of absorbances at the absorptions derived from carbonyl group of associated and non-associated carboxyl groups having the absorption peaks at from 1,680 to 1,830 cm⁻¹ when measurement is made with FT-IR with respect to the elastomer to be measured.

Scf: Area of absorbance at absorption derived from a harmonic sound of C-F bond having an absorption peak at from 2,220 to 2,840 cm⁻¹ when measurement is made with FT-IR with respect to the elastomer to be measured. In case where nitrile group is present, Scf is a value obtained by subtracting an area of absorbance at absorption derived from nitrile group having an absorption peak at from 2,220 to 2,300 cm⁻¹ from a total area of absorbances at whole absorption having a peak at from 2,220 to 2,840 cm⁻¹.

D: Specific gravity of the aimed elastomer at 20°C.

Dp: Specific gravity (measured value: 2.03) at 20°C of a standard perfluoro elastomer (copolymer of tetrafluoroethylene/perfluoro(methyl vinyl ether) in a mole ratio of 58/42).

F: Fluorine content (% by weight) of the elastomer to be measured obtained by elemental analysis.

Fp: Fluorine content (measured value: 71.6 % by weight) of said standard perfluoro elastomer obtained by elemental analysis.

19. (New) A crosslinked fluorine-containing rubber molded article obtained by crosslinking the fluorine-containing rubber composition for crosslinking of Claim 3.

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20. (New) A crosslinked fluorine-containing rubber molded article obtained by crosslinking the fluorine-containing rubber composition for crosslinking of Claim 5.

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REMARKS

Entry and consideration of this Amendment is respectfully requested.

Respectfully submitted,



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Date: May 10, 2001

TURKEY - GULUSTAN

PRELIMINARY AMENDMENT

U.S. Appln. No. -- National Stage Entry of PCT/JP99/06243

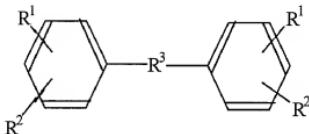
APPENDIX

VERSION WITH MARKINGS TO SHOW CHANGES MADE

IN THE CLAIMS:

The claims are amended as follows:

4. (Amended) The fluorine-containing rubber composition for crosslinking which comprises 100 parts of the fluorine-containing elastomer of any of Claims 1 to 3 Claim 2 and 0.5 to 5.0 parts by weight of a crosslinking agent represented by the formula (III):



wherein one of R¹ and R² is -NH₂ and another one is -NH₂, -OH or -SH, R³ is -SO₂- , -O-, -CO-, an alkylene group having 1 to 6 carbon atoms, a perfluoroalkylene group having 1 to 10 carbon atoms or a single bond.

8. (Amended) A process for preparing the fluorine-containing elastomer of Claim 1 or 2 Claim 2, which comprises polymerizing a fluorine-containing monomer by using, as one of a polymerization initiator and/or monomer, a compound giving carboxyl group and/or alkoxy carbonyl group to a trunk chain and/or branched chain and treating a polymerization product with an acid.

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12. (Amended) The fluorine-containing elastomer of Claim 10 or 11 Claim 10, which satisfies the following equation (1):

$$(Sco/Scf) \times (D/Dp) \times (F/Fp) \geq 0.01 \quad (1)$$

wherein Sco, Scf, D, Dp, F and Fp represent the following respective values.

Sco: Total area of absorbances at the absorptions derived from carbonyl group of associated and non-associated carboxyl groups having the absorption peaks at from 1,680 to 1,830 cm^{-1} when measurement is made with FT-IR with respect to the elastomer to be measured.

Scf: Area of absorbance at absorption derived from a harmonic sound of C-F bond having an absorption peak at from 2,220 to 2,840 cm^{-1} when measurement is made with FT-IR with respect to the elastomer to be measured. In case where nitrile group is present, Scf is a value obtained by subtracting an area of absorbance at absorption derived from nitrile group having an absorption peak at from 2,220 to 2,300 cm^{-1} from a total area of absorbances at whole absorption having a peak at from 2,220 to 2,840 cm^{-1} .

D: Specific gravity of the aimed elastomer at 20°C.

Dp: Specific gravity (measured value: 2.03) at 20°C of a standard perfluoro elastomer (copolymer of tetrafluoroethylene/perfluoro(methyl vinyl ether) in a mole ratio of 58/42).

F: Fluorine content (% by weight) of the elastomer to be measured obtained by elemental analysis.

Fp: Fluorine content (measured value: 71.6 % by weight) of said standard perfluoro elastomer obtained by elemental analysis.

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13. (Amended) A crosslinked fluorine-containing rubber molded article obtained by crosslinking the fluorine-containing rubber composition for crosslinking of any of Claims 1 to 7 Claim 2.

Claims 14-20 are added as new claims.

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- 1 -

DESCRIPTION

FLUORINE-CONTAINING ELASTOMER AND COMPOSITION THEREOF FOR CROSSLINKING

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TECHNICAL FIELD

The present invention relates to a fluorine-containing elastomer giving a novel crosslinking system, a preparation process thereof and a fluorine-containing rubber composition for crosslinking.

- 10 According to the present invention, a crosslinked fluorine-containing rubber molded article being excellent in mechanical properties, particularly compression set and heat resistance can be provided.

BACKGROUND ART

15 Fluorine-containing elastomers, particularly perfluoro elastomers mainly comprising a tetrafluoroethylene (TFE) unit are widely used as a sealing material to be used under hard environment because of excellent chemical resistance, solvent resistance and heat resistance thereof.

20 However requirements for characteristics thereof required with advance of technology are becoming strict. In the fields of space aeronautics, semi-conductor production apparatuses and chemical plants, a sealing property under high temperature environment of 300°C or more is demanded.

25 To cope with such requirements, proposals have been made to enhance heat resistance by improving a crosslinking system. As such a crosslinking system, there are known crosslinking methods, for

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example, a method of triazine crosslinking by forming a triazine ring with an organotin compound by using a fluorine-containing elastomer having a nitrile group introduced as a crosslinking point (for example, JP-A-58-152041), a method of oxazol crosslinking by forming an oxazol 5 ring with bisaminophenol similarly by using a fluorine-containing elastomer having a nitrile group introduced as a crosslinking point (for example, JP-A-59-109546), a method of imidazole crosslinking by forming an imidazole ring with a bisdiaminophenyl compound (for example, JP-A-59-109546) and a method of thiazole crosslinking by 10 forming a thiazole ring with bisaminothiophenol (for example, JP-A-8-104789).

In a series of PCT patent applications (WO97/19982, WO98/23653, WO98/23654 and WO98/23655) of Du Pont, U.S.A., it is proposed that an end of a fluorine-containing elastomer having nitrile 15 group is converted to a carbonyl-containing end group for the purpose to increase a crosslinking rate in peroxide crosslinking system in addition to the above-mentioned triazine crosslinking system and oxazol crosslinking system.

However a crosslinked rubber obtained by a crosslinking 20 system described in JP-A-58-152041, JP-A-59-109546 and JP-A-8-104789 is insufficient in a mechanical strength and compression set at high temperature because a crosslinkable functional group is present only in a branched chain derived from a cure site monomer.

An essential object of the inventions disclosed in the above- 25 mentioned applications of Du Pont is to decrease the number of sulfonic acid end groups which may cause a crosslinking failure. To achieve such an object, the end groups are converted to carbonyl-containing

groups. Namely, the crosslinking rate is enhanced by decreasing the number of sulfonic acid groups but not by using carbonyl-containing groups as crosslinking points. This can be seen from the description that it is preferable to decarboxylate carbonyl-containing end groups by

- 5 heating to decrease a viscosity of the elastomer because the carbonyl-containing end groups ionized or to be ionized increase the viscosity of elastomer. In those publications, carboxyl group, carboxylic acid salt and carboxamide group are raised as a carbonyl-containing end group. However since a metal salt is used for coagulation of the obtained
10 emulsified polymer, carbonyl-containing end groups of the coagulated and isolated elastomer to be subjected to crosslinking have been converted to metal salts of carboxylic acid or carboxamide group. It is assumed that those salts cause an increase in a viscosity of the elastomer. The decarboxylation treatment of the carbonyl-containing
15 end groups indicates that the end groups are not used for crosslinking.

Further also in the crosslinking system of the invention of Du Pont, in which a fluorine- and nitrile-containing elastomer having a carbonyl-containing group as an end group is used, a mechanical strength and compression set at high temperature of the obtained
20 crosslinked product are not improved.

An object of the present invention is to provide a novel crosslinking system of a fluorine-containing elastomer giving a crosslinked product having improved mechanical strength and compression set at high temperature.

25

DISCLOSURE OF INVENTION

Namely, the present invention relates to a fluorine-containing

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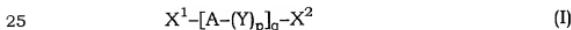
rubber composition for crosslinking comprising a fluorine-containing elastomer having carboxyl group and/or alkoxy carbonyl group at an end of a trunk chain and/or branched chain as a crosslinkable group and a crosslinked fluorine-containing rubber molded article obtained by

- 5 crosslinking the fluorine-containing rubber composition, particularly to the fluorine-containing rubber composition for crosslinking comprising a fluorine-containing elastomer having carboxyl group as a crosslinkable group at an end of a trunk chain and/or branched chain, particularly at the ends and the crosslinked fluorine-containing rubber
10 molded article obtained by crosslinking the fluorine-containing rubber composition

Further the present invention relates to a process for preparing the fluorine-containing elastomer which is characterized in that after a fluorine-containing monomer is polymerized by using, as one

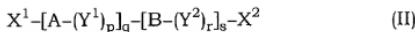
- 15 of a polymerization initiator and/or monomer, a compound giving carboxyl group and/or alkoxy carbonyl group to an end of a trunk chain and/or branched chain, a polymerization product is treated with an acid.

Example of the preferred fluorine-containing elastomer is a
20 novel crosslinkable fluorine-containing elastomer which has carboxyl group and/or alkoxy carbonyl group at an end of a trunk chain and/or branched chain as a crosslinkable group and is represented by the formula (I):



or the formula (II):

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wherein X^1 and X^2 are the same or different and each is carboxyl group, alkoxy carbonyl group, iodine atom, bromine atom or sulfonic acid group,

5 Y, Y^1 and Y^2 are the same or different and each is a divalent organic group having carboxyl group, alkoxy carbonyl group, iodine atom, bromine atom or nitrile group at a side chain thereof, A is an elastomeric

fluorine-containing polymer chain segment (hereinafter referred to as "elastomeric segment A"), B is a non-elastomeric fluorine-containing

10 polymer chain segment (hereinafter referred to as "non-elastomeric segment B"), p is 0 or an integer of 1 to 10, q is an integer of 1 to 5, r is 0 or an integer of 1 to 10, s is an integer of 1 to 3, any one of X^1 , X^2 , Y, Y^1 and Y^2 is carboxyl group or alkoxy carbonyl group, Y, Y^1 and Y^2 may be

5 contained at random in the segment A or B.

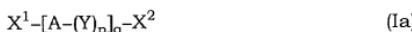
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15 Y, Y^1 and Y^2 are the same or different and each is carboxyl group, alkoxy carbonyl group, iodine atom, bromine atom or sulfonic acid group,

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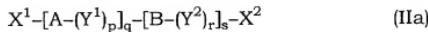
A preferred elastomeric fluorine-containing polymer chain segment is one comprising not less than 90 % by mole of a perhalo olefin unit.

The present invention also relates to the fluorine-containing elastomer having carboxyl group at an end of a trunk chain as a crosslinkable group and represented by the formula (Ia):



or the formula (IIa):

25



wherein X^1 and X^2 are the same or different and each is carboxyl group, alkoxy carbonyl group, iodine atom, bromine atom or sulfonic acid group,

Y, Y^1 and Y^2 are the same or different and each is a divalent organic group having carboxyl group, alkoxy carbonyl group, iodine atom,

5 bromine atom or nitrile group at a side chain thereof, A is an elastomeric fluorine-containing polymer chain segment, B is a non-elastomeric fluorine-containing polymer chain segment, p is 0 or an integer of 1 to 10, q is an integer of 1 to 5, r is 0 or an integer of 1 to 10, s is an integer of 1 to 3, any one of X^1 and X^2 is carboxyl group, Y, Y^1 and Y^2 may be contained at random in the segment A or B.

In the formulae (I), (II), (Ia) and (IIa), examples of an alkoxy group of the alkoxy carbonyl group are, for instance, linear or branched alkoxy groups having 1 to 10 carbon atoms. A part of hydrogen atoms may be replaced by fluorine atoms.

15 Also it is preferable that the fluorine-containing elastomer of the present invention has a content of carboxyl group satisfying the equation (1):

$$(S_{CO}/S_{CF}) \times (D/D_p) \times (F/F_p) \geq 0.01 \quad (1)$$

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BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a chart of infrared spectroscopic analysis of the fluorine-containing elastomer of the present invention obtained in Example 1.

25 Fig. 2 is a chart of infrared spectroscopic analysis of the fluorine-containing elastomer of the present invention obtained in Example 2.

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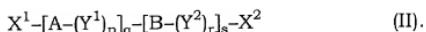
BEST MODE FOR CARRYING OUT THE INVENTION

First the crosslinkable fluorine-containing elastomer of the present invention is explained below.

The fluorine-containing elastomer to be used in the present invention is the elastomer having the elastomeric segment A as a trunk chain and represented by the formula (I):

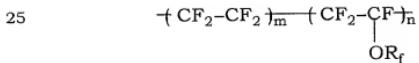


- 10 or the fluorine-containing multi-segment elastomer having a trunk chain comprising the elastomeric segment A and the non-elastomeric segment B and represented by the formula (II):



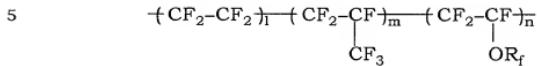
- 15 In the formulae (I) and (II), X^1 , X^2 , Y, Y^1 , Y^2 , A, B, p, q, r and s are as defined above. Among them, the fluorine-containing elastomer having carboxyl group at an end of a trunk chain (namely, at least one of X^1 and X^2 is carboxyl group) and represented by the above-mentioned formula 20 (Ia) or (IIa) is a novel elastomer.

The elastomeric segment A may be, for example, perfluoro elastomer segments such as a copolymer rubber represented by the formula (1):



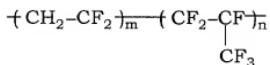
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wherein m is 95 to 50, n is 5 to 50 in mol ratio, R_f is a perfluoroalkyl group having 1 to 8 carbon atoms and
a terpolymer rubber represented by the formula (2):

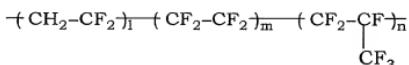


wherein l is 95 to 35, m is 0 to 30, n is 5 to 35 in mol ratio, R_f is a perfluoroalkyl group having 1 to 8 carbon atoms, or

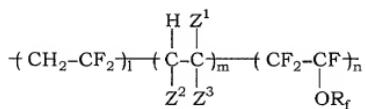
10 non-perfluoro elastomer segments such as a copolymer rubber represented by the formula (3):



wherein m is 85 to 60, n is 15 to 40 in mol ratio,
a terpolymer rubber represented by the formula (4):

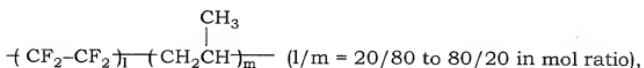


wherein l is 85 to 20, m is 0 to 40, n is 15 to 40 in mol ratio,
a terpolymer rubber represented by the formula (5):

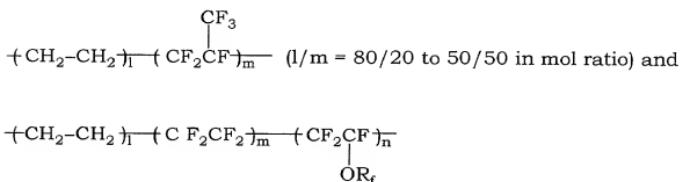


wherein l is 95 to 45, m is 0 to 10, n is 5 in mol ratio to 45, Z¹, Z² and Z³ are fluorine atom or hydrogen atom individually, R_f is a perfluoroalkyl group having 1 to 8 carbon atoms,

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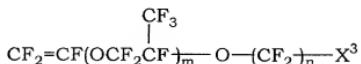


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(l is 1 to 80, m is 0 to 80, n is 10 to 50 in mol ratio, R_f is as defined above).

Preferable examples of Y, Y¹ and Y² for introducing a crosslinking point in the branched chain are, for instance, iodine-containing monomers represented by CX₂ = CX-R_f¹CHRI, wherein X is H, F or CH₃, R_f¹ is a linear or branched fluoro or perfluoro alkylene group, fluoro or perfluoro oxyalkylene group, fluoro polyoxyalkylene group or perfluoro polyoxyalkylene group which may have one or more ether type oxygen atoms, R is H or CH₃, bromine-containing monomers, nitrile group-containing monomers represented by:

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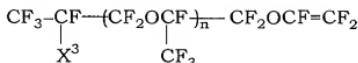


wherein m is 0 to 5, n is 1 to 8,



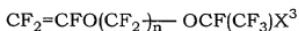
wherein m is 1 to 5,

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wherein n is 1 to 4,

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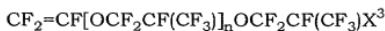
wherein n is 2 to 5,

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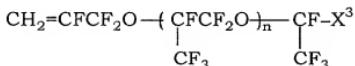


wherein n is 1 to 6,

20



wherein n is 1 or 2, or



25

wherein X^3 is CN, COOH or COOR¹, in which R¹ is an alkyl group which may have fluorine atom of C1 to C10, carboxyl group-containing

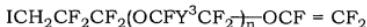
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monomers, alkoxy carbonyl group-containing monomers, and the like. Usually iodine-containing monomers, nitrile group-containing monomers and carboxyl group-containing monomers are suitable.

From the viewpoint of copolymerizability, examples of 5 suitable iodine-containing monomer are perfluoro(vinyl ether) compounds, for instance, perfluoro(6,6-dihydro-6-iodo-3-oxa-1-hexene), perfluoro(5-iodo-3-oxa-1-pentene), and the like.

In addition, there are fluoro vinyl ethers described in JP-B-5-63482 and represented by the formula:

10



wherein Y³ is trifluoromethyl group, n is 0 to 2.

Also CF₂ = CHI, and the like can be used suitably.

15

When at least one of end groups X¹ and X² is carboxyl group or alkoxy carbonyl group, a unit having nitrile group or carboxyl group is preferable from the viewpoint of crosslinkability.

20

The non-elastomeric segment B is not limited basically as far as the segment contains fluorine atom and does not have the above-mentioned elastomeric property. The non-elastomeric segment B may be selected depending on characteristics and function intended to obtain by copolymerization thereof. Particularly a crystalline polymer chain segment having a crystalline melting point of not less than 150°C is preferable in order to impart mechanical properties.

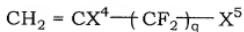
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Among the monomers being capable of constituting the non-elastomeric segment B, examples of the fluorine-containing monomer are, for instance, one or two or more of perhalo olefins such as TFE,

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chlorotrifluoroethylene (CTFE), perfluoro(alkyl vinyl ether) (PAVE), hexafluoropropylene (HFP), $\text{CF}_2 = \text{CF}(\text{CF}_2)_p\text{X}$, wherein p is an integer of 1 to 10, X is F or Cl and perfluoro-2-butene; and partly fluorinated olefins such as vinylidene fluoride, vinyl fluoride, trifluoroethylene,

5



wherein X^4 and X^5 are H or F, q is an integer of 1 to 10 and $\text{CH}_2 = \text{C}(\text{CF}_3)_2$.
Also one or two or more of monomers copolymerizable therewith, for
10 example, ethylene, propylene, vinyl chloride, vinyl ethers, carboxylic acid vinyl esters and acryls can be used as copolymerizable components.

Among them, from the viewpoint of chemical resistance and heat resistance, preferable examples of the monomer to be used as a main component are, for instance, a sole use of fluorine-containing
15 olefin, a combination use of fluorine-containing olefins, a combination use of ethylene and TFE and a combination use of ethylene and CTFE. Particularly a sole use of perhalo olefin and a combination use of perhalo olefins are preferable.

Examples thereof are

- 20 (1) VdF/TFE (0 to 100/100 to 0), particularly VdF/TFE (70 to 99/30 to 1),
PTFE or PVdF;
- (2) ethylene/TFE/HFP (6 to 60/40 to 81/1 to 30), 3,3,3-trifluoropropylene-1,2-trifluoromethyl-3,3,3-trifluoropropylene-1/PAVE (40 to 60/60 to 40);
- 25 (3) TFE/ $\text{CF}_2 = \text{CF}-\text{R}_f^3$ (amount exhibiting non-elastomeric property, namely, an amount of $\text{CF}_2 = \text{CF}-\text{R}_f^3$ is not more than 15 % by mole. R_f^3 is a linear or branched fluoro or perfluoro alkyl group or fluoro or

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perfluoro oxyalkyl group which may have at least one ether type oxygen atom);

(4) VdF/TFE/CTFE (50 to 99/30 to 0/20 to 1);

(5) VdF/TFE/HFP (60 to 99/30 to 0/10 to 1);

5 (6) ethylene/TFE (30 to 60/70 to 40);

(7) polychlorotrifluoroethylene (PCTFE);

(8) ethylene/CTFE (30 to 60/70 to 40);

and the like. Among them, from the viewpoint of chemical resistance and heat resistance, non-elastomeric copolymers, particularly PTFE and

10 TFE/CF₂=CF-R_f³ (R_f³ is as defined above) are preferable.

Also the above-mentioned unit Y² giving curing sites may be introduced for various crosslinking systems as a monomer being capable of constituting the non-elastomeric segment B in an amount of not more than 5 % by mole, preferably not more than 2 % by mole.

15 A block copolymerization of the non-elastomeric segment B can be carried out, for example, by changing to the monomer for the non-elastomeric segment B subsequently to emulsion polymerization of the elastomeric segment A.

A number average molecular weight of the non-elastomeric
20 segment B can be adjusted in a wide range of 1,000 to 1,200,000, preferably 3,000 to 400,000.

The non-elastomeric segment B can be surely block-copolymerized with the elastomeric segment A when the elastomeric segment A comprises not less than 90 % by mole, particularly not less
25 than 95 % by mole of perhalo olefin unit as a component unit thereof. And also a molecular weight (degree of polymerization) of the non-elastomeric segment B can be increased.

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As mentioned above, X^1 and X^2 which are end groups of the elastomer are carboxyl group, alkoxy carbonyl group, iodine atom, bromine atom or sulfonic acid group. Example of the method for introducing such a functional group to the ends of elastomer is a method 5 of treating with an acid which is described hereinafter.

A feature of the present invention is to use fluorine-containing elastomers in which at least one of X^1 , X^2 , Y , Y^1 and Y^2 which can become a crosslinking point is carboxyl group or alkoxy carbonyl group. Among them, as mentioned above, the fluorine-containing 10 elastomer represented by the formula (Ia) or (IIa) and having carboxyl group at an end of a trunk chain thereof (namely, at least one of X^1 and X^2 is carboxyl group) is a novel elastomer.

The above-mentioned patent publications of Du Pont discloses a fluorine-containing elastomer having a carbonyl-containing 15 end group, and carboxyl group, carboxylic acid salt and carboxamide group are raised therein as the carbonyl group-containing group. However in the patent publications, those groups are treated as a carbonyl group-containing group collectively without being discriminated from each other, and it is unknown whether or not 20 carboxyl group is actually present on the end group of a trunk chain. According to knowledge of the inventors of the present invention, under the polymerization conditions and coagulation conditions, particularly under condition of a pH value of 3.5 to 7.0 which are described in those International Patent Publications, the end group is substantially a metal 25 salt or ammonium salt of carboxyl group, and it is assumed that not only alkoxy carbonyl group but also free carboxyl group are scarcely present.

Another feature of the present invention is that the fluorine-

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containing elastomer of the present invention is not a polymerization product itself but a fluorine-containing elastomer isolated from a reaction product mixture of the polymerization. Therefore if a crosslinking agent is added to the elastomer or high energy rays are
5 irradiated thereto, the elastomer is in a state of so-called a mass being crosslinkable.

As mentioned above, a polymerization reaction product (elastomer) obtained by polymerization represented by emulsion polymerization is usually subjected to crosslinking after isolated from
10 the reaction product mixture of the polymerization by coagulation with a metal salt. Therefore even if the polymerization product contains carboxyl group, the carboxyl group is converted to a carboxylic acid salt at the stage of salting out, and a fluorine-containing elastomer having free carboxyl group has not yet been obtained. For that reason,
15 enhancement of mechanical strength and compression set of a crosslinked product has been inhibited.

As mentioned above, there have been no fluorine-containing elastomers represented by not only the above-mentioned formulae (Ia) and (IIa) but also the formulae (I) and (II) being in a crosslinkable state.

From the viewpoint of securing crosslinking points to enhance heat resistance and compression set, it is preferable that a content of carboxyl group in the novel fluorine-containing elastomers of the present invention represented by the formulae (Ia) and (IIa) satisfies the following equation (1):
20

25

$$(S_{CO}/S_{CF}) \times (D/D_p) \times (F/F_p) \geq 0.01$$

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Then the abbreviations in the equation (1) are explained below.

Sco, Scf, D, Dp, F and Fp are the following respective values of the aimed fluorine-containing elastomer of the present invention and 5 a standard perfluoro elastomer mentioned below.

Sco: Total area of absorbances at the absorptions derived from carbonyl group of associated and non-associated carboxyl groups having the absorption peaks at from 1,680 to 1,830 cm^{-1} when measurement is made with FT-IR with respect to the elastomer to be measured. For 10 example, in case of TFE/perfluoro(methyl vinyl ether) (PMVE)/ $\text{CF}_2=\text{CFOCF}_2\text{CF}(\text{CF}_3)\text{OCF}_2\text{CF}_2\text{X}$, in which X is CN or COOH, an absorption derived from the associated carbonyl group appears at 1,800 to 1,820 cm^{-1} and an absorption derived from the non-associated carbonyl group appears at 1,760 to 1,780 cm^{-1} .
15 Scf: Area of absorbance at absorption derived from a harmonic sound of C-F bond having an absorption peak at from 2,220 to 2,840 cm^{-1} when measurement is made with FT-IR with respect to the elastomer to be measured. In case where nitrile group is present, Scf is a value obtained by subtracting an area of absorbance at absorption derived 20 from nitrile group having an absorption peak at from 2,220 to 2,300 cm^{-1} from a total area of absorbance at whole absorption having a peak at from 2,220 to 2,840 cm^{-1} . This correction is made to eliminate an influence of absorption derived from nitrile group since a peak of the absorption appears at from 2,220 to 2,300 cm^{-1} when nitrile group is 25 present.

D: Specific gravity at 20°C of the elastomer to be measured.

Dp: Specific gravity (measured value: 2.03) at 20°C of a standard

perfluoro elastomer (copolymer of TFE/PMVE in a mole ratio of 58/42, measured with $^{19}\text{F-NMR}$). The reason why a copolymer comprising TFE/PMVE in a mole ratio of 58/42 is used as a standard perfluoro elastomer is that it is easily obtainable.

5 F: Fluorine content (% by weight) of the elastomer to be measured obtained by elemental analysis.

Fp: Fluorine content (measured value: 71.6 % by weight) of the above-mentioned standard perfluoro elastomer obtained by elemental analysis.

Then explained below is a meaning which the equation (1)
10 has.

The term Sco/Scf is a proportion of carbonyl group (carbonyl group of carboxyl group, hereinafter the same) to C-F bond in the fluorine-containing elastomer. In case where the fluorine-containing elastomer of the present invention is a perfluoro elastomer, only this
15 term may be used. Namely, $\text{Sco}/\text{Scfp} \geq 0.01$ (Scfp: Area absorbance of C-F bond of perfluoro elastomer).

The terms D/Dp and F/Fp are those used for correction in case where the fluorine-containing elastomer of the present invention is obtained by copolymerizing a non-perfluoro elastomer, for example,
20 vinylidene fluoride. Namely, when a non-perfluoro elastomer such as vinylidene fluoride is copolymerized, an amount of C-F bonds in the elastomer decreases relatively and an area of absorbance of C-F bonds measured with transmission IR analyzer decreases relatively.

In general in case where the measurement is made with a
25 transmission IR, an area absorbance of C-F is proportional to the number of moles of fluorine atoms per a unit area of the elastomer (a value obtained by dividing a weight of fluorine atom by an atomic weight

19 of fluorine). Thereby a weight of perfluoro elastomer having a volume V is $V \times D_p$ (D_p is a specific gravity of perfluoro elastomer), and thus a weight of fluorine in the perfluoro elastomer is $V \times D_p \times F_p / 100$ (F_p is a fluorine content of the perfluoro elastomer (F_p % by weight)) and
5 the number of moles of fluorine is $V \times D_p \times F_p / 1900$. Similarly the number of moles of fluorine in a non-perfluoro elastomer having a volume V is $V \times D \times F / 1900$ (D and F are a specific gravity and fluorine content of non-perfluoro elastomer, respectively).

Provided that an area of absorbance of C-F bond of the perfluoro elastomer is S_{Cfp} and an area of absorbance of C-F bond of the non-perfluoro elastomer is S_{Cf} , since the area of absorbance of C-F bond is proportional to the number of moles, an equation $S_{Cfp}/S_{Cf} = VD_p F_p / VDF$ is obtained and thus an equation $S_{Cfp} = (D_p F_p / DF) \times S_{Cf}$ is obtained. When this equation is substituted for the equation $S_{Co}/S_{Cfp} \geq 0.01$ of the perfluoro elastomer, the above-mentioned equation (1) can
10 be obtained.
15

In the equation (1), the following measuring methods and apparatuses are used.

(FT-IR measurement)

20 Measuring apparatus: FT-IR Spectro Meter Model 1760X available from Perkin Elmer Co., Ltd.

Sample: About 0.1 mm thick film

Measuring conditions: Resolution 2 cm^{-1} , Data interval 1 cm^{-1} , measured by transmission method

25 (Elemental analysis)

Measuring apparatus: Micro Processor Ionalyzer Model 901 available from Orion Research Co., Ltd.

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Measuring method: A small amount of Na₂O₂ (combustion improver) is added to 1.4 to 1.9 mg of the sample, followed by combustion in a combustion flask containing 25 ml of pure water.
After allowing to stand for 30 minutes, 10 ml is sampled and thereto
5 is added 10 ml of a solution (10 liter of a solution comprising 500 ml of acetic acid, 500 g of sodium chloride, 5 g of tri-sodium citrate dihydrate, 320 g of sodium hydroxide and pure water). Then an amount of F ion is measured with F ion meter.

(Specific gravity)

10 Measuring apparatus: Automatic densimeter Model D-1 available from Kabushiki Kaisha Toyo Seiki Seisakusho

Measuring condition: 20°C

The equation (1) means that the fluorine-containing elastomer of the present invention, irrespective of perfluoro elastomer or
15 non-perfluoro elastomer, contains not less than 1 mmol of carboxyl group per 1 kg of the polymer. Particularly preferable is 10 to 250 mmol. When the elastomer is prepared by copolymerizing a carboxyl group-containing monomer, it is preferable that a copolymerized proportion of the carboxyl group-containing monomer is from 0.3 to 2 %
20 by mole.

From the viewpoint of enhancement of physical properties of the obtained crosslinked product, carboxyl groups are preferably bonded to end groups X¹ and X² of a trunk chain.

The fluorine-containing elastomer of the present invention
25 can be prepared by polymerization methods such as emulsion polymerization, suspension polymerization and solution polymerization.

It is preferable to use a polymerization initiator which makes

it possible that carboxyl groups or groups being capable of forming carboxyl group (for example, acid fluoride, acid chloride, CF_2OH , any of which form carboxyl group in the presence of water) are present at an end of the elastomer. Examples thereof are ammonium persulfate (APS) and potassium persulfate (KPS).

Also a chain transfer agent which is usually used for adjusting a molecular weight may be used. However a use thereof may be avoided as far as possible because a proportion of groups being capable of forming carboxyl groups or alkoxy carbonyl groups to be introduced into the ends of the elastomer is reduced. This does not apply to the case where the polymerization initiator can make it possible that the above-mentioned groups are present at the ends of elastomer. When the chain transfer agent is not used, a molecular weight of the elastomer may be adjusted by carrying out the polymerization at a low pressure, for example, at a pressure less than 2 MPa·G, preferably a pressure of not more than 1 MPa·G. Other polymerization conditions are not limited particularly. However when producing a polymerization product having carboxyl group at an end and/or branched chain thereof without acid treatment explained below, it is preferable that a pH value of a polymerization system is adjusted to a strong acid having a pH value of not more than 3.

Among the so-obtained polymerization products, some of them do not contain free carboxyl group depending on the polymerization conditions. However by the acid treatment mentioned below, conversion to free carboxyl group can be carried out.

One of major features of the present invention is to carry out an acid treatment of a polymerization product to convert groups such as

a metal salt and ammonium salt of carboxylic acid being present therein to carboxyl group. Examples of the proper acid treatment method are a method of washing the polymerization product, for example, with hydrochloric acid, sulfuric acid, nitric acid, or the like and a method of adjusting a system of a mixture after the polymerization reaction to a pH value of not more than 3 with such an acid.

It is preferable from the viewpoint of reduction of steps that the acid treatment is applied as means for coagulation when isolating the polymerization product from the polymerization reaction mixture by coagulation. The polymerization product may be isolated by means of freeze drying, or the like after the acid treatment of the polymerization mixture. Further a coagulation method by ultrasonic wave or by mechanical force may be employed.

Also carboxyl group can be introduced by oxidizing a fluorine-containing elastomer containing iodine or bromine with a fuming nitric acid.

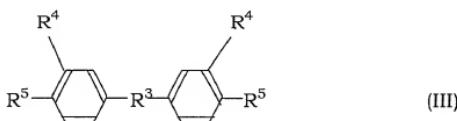
Further the present invention relates to the fluorine-containing rubber composition containing the fluorine-containing elastomer having carboxyl group and/or alkoxy carbonyl group at an end of a trunk chain and/or branched chain thereof as crosslinkable group, particularly the fluorine-containing elastomer represented by the formula (I) or (II).

The fluorine-containing rubber composition of the present invention can be crosslinked by a method of crosslinking without using a crosslinking agent, for example, high energy ray irradiation methods such as electron beam irradiation method, radiation method and ultraviolet ray irradiation method. However preferably a crosslinking

agent reactable with carboxyl group or alkoxycarbonyl group, particularly a crosslinking agent which is used in oxazole crosslinking system, imidazole crosslinking system and thiazole crosslinking system is blended.

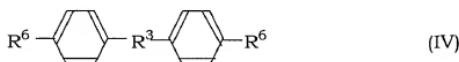
5 Examples of the crosslinking agent which is used in oxazole crosslinking system, imidazole crosslinking system and thiazole crosslinking system are, for instance, bisdiaminophenyl crosslinking agent represented by the formula (III):

10



wherein R³ is -SO₂-, -O-, -CO-, an alkylene group having 1 to 6 carbon atoms, a perfluoroalkylene group having 1 to 10 carbon atoms or a single bond, one of R¹ and R² is NH₂ and another one is -NH₂, -OH or -SH and preferably each of R¹ and R² is -NH₂, bisaminophenol crosslinking agent, bisaminothiophenol crosslinking agent, bisamidrazone crosslinking agent represented by the formula (IV):

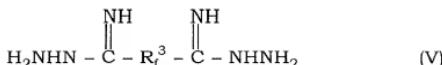
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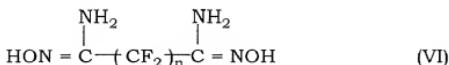
(wherein R³ is as defined above, R⁶ is $\begin{array}{c} \text{NH} \\ \parallel \\ \text{-C}- \\ | \\ \text{NHNH}_3 \end{array}$ or $\begin{array}{c} \text{NOH} \\ \parallel \\ \text{-C}- \\ | \\ \text{NH}_2 \end{array}$),

bisamidoxime crosslinking agent represented by the formula (V) or (VI):



wherein R_f^3 is a perfluoroalkylene group having 1 to 10 carbon atoms,

5

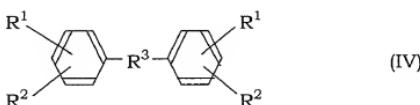


wherein n is an integer of 1 to 10, and the like. Those bisaminophenol

10 crosslinking agent, bisaminothiophenol crosslinking agent and bisdiaminophenyl crosslinking agent have been used for a crosslinking system employing nitrile group as a crosslinking point, but are reacted with carboxyl group or alkoxy carbonyl group which the fluorine-containing elastomer of the present invention has to form an oxazole 15 ring, thiazole ring or imidazole ring and give a crosslinked product.

Particularly preferable crosslinking agents are compounds having a plurality of 3-amino-4-hydroxyphenyl groups, 3-amino-4-mercaptophenyl groups or 3,4-diaminophenyl groups represented by the formula:

20



25 wherein R^3 is as defined above. Examples thereof are, for instance, 2,2-bis(3-amino-4-hydroxyphenyl)hexafluoropropane (general term: bis(aminophenol) AF), 2,2-bis(3-amino-4-

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mercaptophenyl)hexafluoropropane, tetraamino benzene, bis-3,4-diaminophenylmethane, bis-3,4-diaminophenylether, 2,2-bis(3,4-diaminophenyl)hexafluoropropane, and the like.

An amount of the crosslinking agent is preferably from 0.1 to
5 10 parts by weight based on 100 parts by weight of the elastomer.

To the composition of the present invention can be added additives which are usually added to a fluorine-containing elastomer composition as case demands, for example, a filler, processing aid, plasticizer, coloring agent, and the like. In addition to the above-
10 mentioned additives, one or more of usual crosslinking agent and crosslinking accelerator other than the above-mentioned ones may be blended. Also a known fluorine-containing rubber may be mixed in a range not lowering an effect of the present invention.

The composition of the present invention can be prepared by
15 mixing each of the above-mentioned components by using usual processing equipment for rubber, for example, an open roll, Banbury mixer, kneader, or the like. In addition, the composition can be prepared also by a method of using a closed mixer and a method of co-coagulation through emulsion mixing.

For producing a pre-molded article from the above-
20 mentioned composition, usual known methods may be employed, such as a method of heating and compressing in a metal mold, a method of putting in a heated metal mold under pressure or a method of extruding with an extruder. In cases of extruded products such as a hose and
25 cable, since shapes thereof can be maintained even after the extruding, a pre-molded article extruded without using a crosslinking agent can be used as it is. Of course, it is possible to use a pre-molded article

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subjected to crosslinking by heating with steam by using a crosslinking agent. Also in case of a shaped product such as O-ring, when it is difficult to hold a shape of the product in an un-crosslinked state after mold-releasing, it is possible to maintain the shape by using a pre-molded article crosslinked previously by using a crosslinking agent.

In the present invention when carrying out oxazole crosslinking by using a crosslinking agent such as bisaminophenol, the crosslinking can be carried out under usual crosslinking conditions for fluorine-containing rubbers. For example, a crosslinked rubber can be obtained by putting a fluorine-containing elastomer in a metal mold, carrying out press-crosslinking by holding under pressure at 120° to 250°C for 1 to 60 minutes and then crosslinking in an oven by holding at 120° to 320°C for 0 to 48 hours. Also to formulations of known crosslinking methods for fluorine-containing rubber such as polyamine crosslinking, polyol crosslinking and peroxide crosslinking, a crosslinking agent such as bis(aminophenol) AF is co-used to crosslink the rubber.

Also imidazole crosslinking in which carboxyl group is crosslinked with bisdiaminophenyl crosslinking agent is optimum for a polymer containing carboxyl group at other point than end thereof, and gives a crosslinked product having good physical properties at a relatively low crosslinking temperature (for example, 150° to 230°C, preferably 170° to 200°C).

The present invention also relates to the so-obtained crosslinked product. In the crosslinked product of the present invention, since even the end group of the fluorine-containing elastomer can be crosslinked as crosslinking point, a high mechanical strength

which has not been obtained can be provided. Furthermore it is a surprising fact that a compression set which is an index for evaluating a sealing property essential particularly for a sealing material is greatly reduced and also a compression set at high temperature is reduced.

5 The crosslinked product of the present invention is useful as various molded articles in the fields shown in Tables 1, 2 and 3 on the following pages.

TABLE 1

Field of industry	Sub-field of industry	Final product	Equipment
Electrical	Semi-conductor production apparatuses	Semi-conductor production apparatuses	CVD equipment
	Liquid crystal panel production apparatus	Dry etching equipment	
	Plasma panel production apparatus	Wet etching equipment	
		Oxidation and diffusion equipment	
		Sputtering equipment	
		Ashing equipment	
		Cleaning equipment	
		Ion implantation equipment	
Transportation	Vehicle	Car	Engine and auxiliary equipment
			AT
			Fuel line and auxiliary equipment
Aircraft		Aircraft	
Rocket		Rocket	Fuel line
Ship		Ship	Fuel line
			Fuel line
			- continued -

- continued -

Parts
O (square) ring, packing sealing material, tube, roll
Coating, lining, gasket, diaphragm, hose
Gasket, shaft seal, valve stem seal, sealing material, hose
Hose, sealing material
O (square) ring, tube, packing, core material of valve, hose, sealing material, diaphragm
Diaphragm, O (square) ring, valve, tube, packing, hose, sealing material
ditto
ditto

- continued -

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Chemical	Chemical products	Plant	Production line of chemicals such as pharmaceutical, agricultural chemical, coating and resin
		(Petroleum)	
Mechanical	Chemicals	Pharmaceuticals	Plug for chemicals
	Photograph	Developing machine	Film developing machine
		X-ray film developing machine	
	Printing	Printing machine	Printing roll
	Coating	Coating facilities	Coating roll
	Analyzer and physical and chemical appliances		
Food	Plant		Food processing line
Metal	Steel making	Steel sheet processing facilities	Steel sheet processing roll

- continued -

- continued -

Lining, valve, packing, roll, hose, diaphragm, O (square) ring, tube, sealing material

Plug for chemicals	Lining, valve, packing, roll, hose, diaphragm, O (square) ring, tube, sealing material
Roll	
Roll	
Roll	
Roll	
Tube	
Roll	Lining, valve, packing, roll, hose, diaphragm, O (square) ring, tube, sealing material

TABLE 2

Field of Industry	Characteristics Required
Electrical	Plasma resistance, acid resistance, alkali resistance, amine resistance, ozone resistance, gas resistance, chemical resistance, cleanliness, heat resistance
Transportation	Heat resistance, amine resistance
	Heat resistance, amine resistance
	Fuel resistance, fuel permeability, heat resistance
	Fuel resistance, fuel permeability, heat resistance
	Fuel resistance, fuel permeability, heat resistance
	Fuel resistance, fuel permeability, heat resistance

- continued -

- continued -

Chemical	Chemical resistance, solvent resistance, heat resistance
Cleanliness	Chemical resistance, solvent resistance, heat resistance
Mechanical	
	Chemical resistance
	Chemical resistance
	Solvent resistance
	Solvent resistance
Food	Chemical resistance, solvent resistance, heat resistance
Metal	Heat resistance, acid resistance

TABLE 3

Field of industry	Parts
Electrical	O ring and sealing material for gate valve of corresponding product or equipment
	O ring and sealing material for quartz window of corresponding product or equipment
	O ring and sealing material for chamber of corresponding product or equipment
	O ring and sealing material for gate of corresponding product or equipment
	O ring and sealing material for bell jar of corresponding product or equipment
	O ring and sealing material for coupling of corresponding product or equipment
	O ring and sealing material for pump of corresponding product or equipment
	O ring and sealing material for gas controller for semi-conductor of corresponding product or equipment
	O ring and sealing material for resist developing and releasing solutions
	O ring and sealing material for wafer cleaning solution
	Diaphragm of pump for corresponding production equipment
	Hose for resist developing and releasing solutions
	Hose and tube for wafer cleaning solution
	Roll for transferring wafer
	Lining and coating of tanks for resist developing and releasing solutions
	Lining and coating of tanks for wafer cleaning solution
	Lining and coating of tanks for wt etching

- continued -

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Transportation	Engine head gasket
Metal gasket	
Crank shaft seal	
Cam shaft seal	
Valve stem seal	
Manifold packing	
Oil hose	
Seal for oxygen sensor	
ATF hose	
Injector O ring	
Injector packing	
O ring and diaphragm for fuel pump	
Fuel hose	

- continued -

- continued -

Chemical

Mechanical

Developing roll

Developing roll

Reviews [x]

Gvidé roll

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500

Food

Metal

Particularly the crosslinked product of the present invention can be used built-in the following semiconductor manufacturing equipment.

(1) Etching system

5 Dry etching equipment

Plasma etching machine

Reactive ion etching machine

Reactive ion beam etching machine

Sputter etching machine

10 Ion beam etching machine

Wet etching equipment

Ashing equipment

(2) Cleaning system

Dry etching cleaning equipment

15 UV/O₃ cleaning machine

Ion beam cleaning machine

Laser beam cleaning machine

Plasma cleaning machine

Gas etching cleaning machine

20 Extractive cleaning equipment

Soxhlet extractive cleaning machine

High temperature high pressure extractive cleaning machine

Microwave extractive cleaning machine

Supercritical extractive cleaning machine

25 (3) Exposing system

Stepper

Coater and developer

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(4) Polishing system

CMP equipment

(5) Film forming system

CVD equipment

5 Sputtering equipment

(6) Diffusion and ion implantation system

Oxidation and diffusion equipment

Ion implantation equipment

The present invention is then explained by means of
10 examples, but is not limited to them.

EXAMPLE 1

A 3-liter stainless steel autoclave having no ignition source was charged with 1 liter of pure water, 10 g of an emulsifying agent;

15



and 0.09 g of disodium phosphate·12H₂O as a pH control agent. After
20 the inside of a system was replaced sufficiently with nitrogen gas and deairing was carried out, the autoclave was heated to 50°C with stirring at 600 rpm, and a gas mixture of tetrafluoroethylene (TFE)/perfluoro(methyl vinyl ether) (PMVE) (TFE/PMVE=25/75 in mole ratio) was introduced so that the inside pressure would become 0.78
25 MPa·G. Then 10 ml of an aqueous solution of ammonium persulfate (APS) having a concentration of 527 mg/ml was introduced with pressurized nitrogen gas to initiate a reaction.

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With the advance of the polymerization, at the time when the inside pressure was lowered to 0.69 MPa·G, 3 g of $\text{CF}_2=\text{CFOCF}_2\text{CF}(\text{CF}_3)\text{OCF}_2\text{CF}_2\text{CN}$ (CNVE) was introduced with pressurized nitrogen. Then 4.7 g of TFE and 5.3 g of PMVE were
5 introduced at the respective self-pressure so that the inside pressure would become 0.78 MPa·G. Thereafter with the advance of the reaction, pressurized TFE and PMVE were introduced similarly. Thus increasing and decreasing of the inside pressure were repeated between 0.69 MPa·G and 0.78 MPa·G, and in addition, at the time when a total amount of TFE
10 and PMVE reached 70 g, 130 g, 190 g and 250 g, respectively, 3 g of CNVE was introduced with pressurized nitrogen.

Nineteen hours after starting of the polymerization, when a total amount of TFE and PMVE reached 300 g, the autoclave was cooled and un-reacted monomer was released to give 1,330 g of aqueous
15 dispersion having a solid concentration of 21.2 % by weight.

Then 1,196 g of the obtained aqueous dispersion was diluted with 3,588 g of water and added slowly to 2,800 g of an aqueous solution of 3.5 % by weight of hydrochloric acid with stirring. After the addition, stirring was carried out for five minutes and a coagulated product was
20 filtrated. The obtained polymer was put in 2 kg of HCFC-141b, followed by stirring for five minutes and filtrating again. After that, washing with HCFC-141b and filtration were repeated four times and vacuum drying was carried out at 60°C for 72 hours to give 240 g of polymer (nitrile group-containing elastomer).

25 As a result of $^{19}\text{F-NMR}$ analysis, the obtained polymer was a polymer comprising TFE/PMVE/CNVE = 56.6/42.3/1.1 % by mole. Also as a result of measurement by infrared spectroscopic analysis, a

chart shown in Fig. 1 was obtained.

In the chart of Fig. 1, a characteristic absorption of carboxyl group was recognized around 1,774.9 cm⁻¹ and 1,808.6 cm⁻¹ and a characteristic absorption of OH group was recognized around 3,557.5 5 cm⁻¹ and 3,095.2 cm⁻¹. A value obtained from the equation (Sco/Scf) × (D/Dp) × (F/Fp) was 0.040.

When an elastomer obtained by coagulation of the obtained product with magnesium chloride and ethanol was subjected to IR analysis for reference purpose, an absorption derived from carboxyl 10 group was not present and an absorption of magnesium salt of carboxylic acid was recognized at 1,729 cm⁻¹.

Further when the coagulation was carried out by freeze coagulation (pH: 3.5 to 7.0) and the obtained elastomer was subjected to IR analysis similarly, an absorption of carboxyl group was not present 15 and an absorption of ammonium salt (-COONH₄) of carboxylic acid was recognized at 1,651 cm⁻¹.

The obtained fluorine-containing elastomer (nitrile-containing elastomer having carboxyl groups at ends thereof) of the present invention, 2,2-bis(3-amino-4-hydroxyphenyl) 20 hexafluoropropane (bis(aminophenol) AF) as a crosslinking agent and carbon black (Thermax N-990 available from Can carb Co., Ltd.) as a filler were mixed in a weight ratio of 100/2/20, and the mixture was kneaded with an open roll to give a crosslinkable fluorine-containing rubber composition.

25 After the fluorine-containing rubber composition was subjected to pressing at 180°C for 10 minutes for crosslinking, further a two-staged crosslinking in an oven was carried out under the conditions

mentioned in Table 4. Thus a 2 mm thick crosslinked product and a sample O-ring (AS-568A-214) were produced. The results of measurements of the crosslinked product with respect to crosslinkability, physical properties in ordinary state and compression set are shown in Table 4.

(Crosslinkability)

Vulcanization curves of each composition for crosslinking were obtained at a temperature shown in Table 4 with JSR Curastometer Model II and then a minimum viscosity (η_{min}), maximum viscosity (η_{max}), induction time (T_{10}) and optimum vulcanization time (T_{90}) were obtained.

(Physical properties in ordinary state)

A 100 % modulus, tensile strength, tensile elongation and hardness (JIS Hardness A) of a 2 mm thick crosslinked product in ordinary state (25°C) were measured according to JIS K6301.

(Compression set)

A compression set of the O-ring (AS-568A-214) was measured according to JIS K6301 after allowing to stand at 200°C for 70 hours, 200°C for 168 hours, 230°C for 70 hours and 230°C for 168 hours, respectively.

EXAMPLE 2

A 3-liter stainless steel autoclave having no ignition source was charged with 1 liter of pure water, 10 g of an emulsifying agent;

25



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and 0.09 g of disodium phosphate·12H₂O as a pH control agent. After the inside of a system was replaced sufficiently with nitrogen gas and deairing was carried out, the autoclave was heated to 50°C with stirring at 600 rpm, and a gas mixture of tetrafluoroethylene 5 (TFE)/perfluoro(methyl vinyl ether) (PMVE) (TFE/PMVE=25/75 in mole ratio) was introduced so that the inside pressure would become 0.78 MPa·G. Then 10 ml of an aqueous solution of ammonium persulfate (APS) having a concentration of 527 mg/ml was introduced with pressurized nitrogen gas to initiate a reaction.

With the advance of the polymerization, at the time when the inside pressure was lowered to 0.69 MPa·G, 3.78 g of CF₂=CFOCF₂CF(CF₃)OCF₂CF₂COOH (CBVE) was introduced with pressurized nitrogen. Then 4.7 g of TFE and 5.3 g of PMVE were introduced at the respective self-pressure so that the inside pressure 15 would become 0.78 MPa·G. Thereafter with the advance of the reaction, pressurized TFE and PMVE were introduced similarly. Thus increasing and decreasing of the inside pressure were repeated between 0.69 MPa·G and 0.78 MPa·G. 4.2 Hours after starting of the polymerization reaction, when a total amount of TFE and PMVE reached 80 g, the autoclave was 20 cooled and un-reacted monomer was released to give 1,091 g of an aqueous dispersion having a solid concentration of 7.5 % by weight.

Then 1,000 g of the obtained aqueous dispersion was diluted with 3,000 g of water and added slowly to 2,800 g of an aqueous solution of 3.5 % by weight of hydrochloric acid with stirring. After the addition, 25 stirring was carried out for five minutes and a coagulated product was filtrated. The obtained polymer was put in 800 g of HCFC-141b, followed by stirring for five minutes and filtrating again. After that,

washing with HCFC-141b and filtration were repeated four times and vacuum drying was carried out at 120°C for 72 hours to give 72 g of polymer.

As a result of ^{19}F -NMR analysis, the obtained polymer was a
5 polymer comprising TFE/PMVE/CBVE = 57.3/41.8/0.9 % by mole.
Also as a result of measurement by infrared spectroscopic analysis, a
chart shown in Fig. 2 was obtained.

In the chart of Fig. 2, a characteristic absorption of carboxyl
group was recognized around $1,774.4\text{ cm}^{-1}$ and a characteristic
10 absorption of OH group was recognized around $3,557.0\text{ cm}^{-1}$ and
 $3,087.7\text{ cm}^{-1}$. A value obtained from the equation $(\text{Sco}/\text{Scf}) \times (\text{D}/\text{Dp}) \times$
(F/Fp) was 0.53.

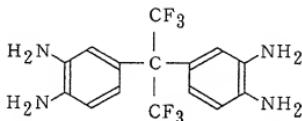
The obtained fluorine-containing elastomer (carboxyl group-
containing elastomer), 2,2-bis(3-amino-4-hydroxyphenyl)
15 hexafluoropropane (bis(aminophenol) AF) as a crosslinking agent and
carbon black (Thermax N-990 available from Cancarb Co., Ltd.) as a
filler were mixed in a weight ratio of 100/2/20, and the mixture was
kneaded with an open roll to give a crosslinkable fluorine-containing
rubber composition.

20 After the fluorine-containing rubber composition was
subjected to pressing at 180°C for 10 minutes for crosslinking, further a
two-staged crosslinking in an oven was carried out under the conditions
mentioned in Table 4. Thus a 2 mm thick crosslinked product and a
sample O-ring (AS-568A-214) were produced. The results of
25 measurements of the crosslinked product with respect to
crosslinkability, physical properties in ordinary state and compression
set are shown in Table 4.

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EXAMPLE 3

A crosslinkable fluorine-containing rubber composition was prepared in the same manner as in Example 2 except that a bisdiaminophenyl compound represented by the formula:



was used instead of bis(aminophenol) AF as a crosslinking agent. A crosslinking was carried out under the conditions mentioned in Table 4 (the same conditions as in Example 1). Crosslinkability, physical properties in ordinary state and compression set of the obtained crosslinked product were measured in the same manner as in Example 1. The results are shown in Table 4.

15

EXAMPLE 4

(Triazine crosslinking system)

A crosslinked product was produced under the conditions shown in Table 4 in the same manner as in Example 1 except that 3 parts by weight of tetraphenyltin was blended as a crosslinking agent instead of bis(aminophenol) AF and 10 parts by weight of SRF carbon black was blended based on 100 parts by weight of the nitrile group-containing elastomer having carboxyl group at an end thereof and obtained in Example 1. Crosslinkability and each physical property of the crosslinked product were measured in the same manner as in Example 1. The results are shown in Table 4.

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TABLE 4

	Example 1	Example 2	Example 3	Example 4
Components				
CN-containing polymer	100	—	—	100
COOH-containing polymer	—	100	100	—
Tetraphenyltin	—	—	—	3
Bis(aminophenyl) AF	2	2	—	—
Tetraamine	—	—	2	—
MT carbon	20	20	20	—
SRF carbon	—	—	—	1.0
Vulcanizability				
	180°C	210°C	180°C	200°C
v min (kgf)	0.8	0.2	0.5	0.4
v max (kgf)	4.2	1.6	3.0	2.7
T10 (min)	2.4	1.7	1.6	0.3
T90 (min)	6.6	16.5	14.5	19.0

- continued -

- continued -

Vulcanization conditions	180°C × 10 min	218°C × 20 min	180°C × 10 min	180°C × 10 min
Press vulcanization	180°C × 10 min	218°C × 20 min	180°C × 10 min	180°C × 10 min
Oven vulcanization	200°C × 18 h + 288°C × 18 h	204°C × 18 h + 288°C × 18 h	200°C × 18 h + 288°C × 18 h	204°C × 18 h + 288°C × 18 h
<hr/>				
Physical properties in ordinary state				
100 % modulus MPa (kgf/cm ²)	11.3 (115)	5.8 (59)	13.5 (138)	6.4 (65)
Tensile strength MPa (kgf/cm ²)	21.5 (219)	18.3 (187)	19.1 (195)	13.5 (138)
Elongation (%)	150	201	130	140
Hardness (JIS A)	75	72.9	82	70
<hr/>				
Compression set (%)				
200°C × 70 h	6	37	12	19
200°C × 168 h	9	-	-	24
230°C × 70 h	7	45	12	-
230°C × 168 h	10	-	-	-

As shown in Table 4, a crosslinked product being excellent in physical properties in ordinary state and compression set can be obtained at a low crosslinking temperature from the nitrile group-containing polymer having carboxyl group at an end thereof (Example 1),
5 and also a crosslinked product being excellent in physical properties in ordinary state can be obtained from the carboxyl group-containing polymer by oxazole crosslinking (Example 2). Also in case of imidazole crosslinking of the carboxyl group-containing polymer, particularly a crosslinked product having improved compression set at a low
10 crosslinking temperature (180°C) is obtained (Example 3). Further even if the nitrile group-containing polymer having carboxyl group at an end thereof is crosslinked with tetraphenyltin (Example 4), a minimum viscosity at crosslinking is low and good processability is exhibited.
15

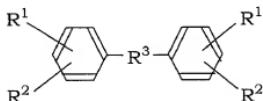
INDUSTRIAL APPLICABILITY

According to the present invention, a novel fluorine-containing elastomer to which a new crosslinking system can be applied can be obtained, and by crosslinking the elastomer, a mechanical strength and compression set, particularly compression set at high
20 temperature can be enhanced greatly.

CLAIMS

1. A fluorine-containing rubber composition for crosslinking which comprises a fluorine-containing elastomer having carboxyl group and/or alkoxy carbonyl group at an end of a trunk chain and/or branched chain as a crosslinkable group.
2. The fluorine-containing rubber composition for crosslinking of Claim 1, which comprises a fluorine-containing elastomer having carboxyl group at an end of a trunk chain and/or branched chain as a crosslinkable group.
3. The fluorine-containing rubber composition for crosslinking of Claim 2, which comprises a fluorine-containing elastomer having carboxyl group at an end of a trunk chain as a crosslinkable group.
4. The fluorine-containing rubber composition for crosslinking which comprises 100 parts of the fluorine-containing elastomer of any of Claims 1 to 3 and 0.5 to 5.0 parts by weight of a crosslinking agent represented by the formula (III):

25



wherein one of R¹ and R² is -NH₂ and another one is -NH₂, -OH or -SH,

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R³ is -SO₂-, -O-, -CO-, an alkylene group having 1 to 6 carbon atoms, a perfluoroalkylene group having 1 to 10 carbon atoms or a single bond.

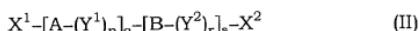
5. The fluorine-containing rubber composition for
5 crosslinking of Claim 4, wherein a bisaminophenyl crosslinking agent of
the formula (III), in which each of R¹ and R² is -NH₂, is used.

6. The fluorine-containing rubber composition for
crosslinking of Claim 1, wherein the fluorine-containing elastomer has
10 carboxyl group and/or alkoxy carbonyl group at an end of a trunk chain
and/or branched chain as a crosslinkable group and is represented by
the formula (I):



15

or the formula (II):



20 wherein X¹ and X² are the same or different and each is carboxyl group,
alkoxy carbonyl group, iodine atom, bromine atom or sulfonic acid group,
Y, Y¹ and Y² are the same or different and each is a divalent organic
group having carboxyl group, alkoxy carbonyl group, iodine atom,
bromine atom or nitrile group at a side chain thereof, A is an elastomeric
25 fluorine-containing polymer chain segment, B is a non-elastomeric
fluorine-containing polymer chain segment, p is 0 or an integer of 1 to 10,
q is an integer of 1 to 5, r is 0 or an integer of 1 to 10, s is an integer of 1

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to 3, any one of X¹, X², Y, Y¹ and Y² is carboxyl group or alkoxy carbonyl group, Y, Y¹ and Y² may be contained at random in the segment A or B.

7. The fluorine-containing rubber composition for
5 crosslinking of Claim 6, wherein the elastomeric fluorine-containing polymer chain segment comprises not less than 90 % by mole of perhalo olefin unit as a component unit.

8. A process for preparing the fluorine-containing elastomer
10 of Claim 1 or 2, which comprises polymerizing a fluorine-containing monomer by using, as one of a polymerization initiator and/or monomer, a compound giving carboxyl group and/or alkoxy carbonyl group to a trunk chain and/or branched chain and treating a polymerization product with an acid.

15

9. The preparation process of Claim 8, wherein the polymerization of fluorine-containing monomer is carried out by emulsion polymerization method.

20

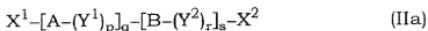
10. A fluorine-containing elastomer which has carboxyl group at an end of a trunk chain as a crosslinkable group and is represented by the formula (Ia):



25

or the formula (IIa):

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wherein X^1 and X^2 are the same or different and each is carboxyl group, alkoxy carbonyl group, iodine atom, bromine atom or sulfonic acid group, Y, Y^1 and Y^2 are the same or different and each is a divalent organic group having carboxyl group, alkoxy carbonyl group, iodine atom, bromine atom or nitrile group at a side chain thereof, A is an elastomeric fluorine-containing polymer chain segment, B is a non-elastomeric fluorine-containing polymer chain segment, p is 0 or an integer of 1 to 10, q is an integer of 1 to 5, r is 0 or an integer of 1 to 10, s is an integer of 1 to 3, any one of X^1 and X^2 is carboxyl group, Y, Y^1 and Y^2 may be contained at random in the segment A or B.

11. The fluorine-containing elastomer of Claim 10, wherein the elastomeric fluorine-containing polymer chain segment comprises not less than 90 % by mole of perhalo olefin unit as a component unit.

12. The fluorine-containing elastomer of Claim 10 or 11, which satisfies the following equation (1):

$$(S_{\text{Co}}/S_{\text{Cf}}) \times (D/D_p) \times (F/F_p) \geq 0.01 \quad (1)$$

wherein S_{Co} , S_{Cf} , D, D_p , F and F_p represent the following respective values.

Scf: Total area of absorbances at the absorptions derived from carbonyl group of associated and non-associated carboxyl groups having the absorption peaks at from 1,680 to 1,830 cm^{-1} when measurement is made with FT-IR with respect to the elastomer to be measured.

Scf: Area of absorbance at absorption derived from a harmonic sound of C-F bond having an absorption peak at from 2,220 to 2,840 cm⁻¹ when measurement is made with FT-IR with respect to the elastomer to be measured. In case where nitrile group is present, Scf is a value obtained by subtracting an area of absorbance at absorption derived from nitrile group having an absorption peak at from 2,220 to 2,300 cm⁻¹ from a total area of absorbances at whole absorption having a peak at from 2,220 to 2,840 cm⁻¹.

- D: Specific gravity of the aimed elastomer at 20°C.
- 10 Dp: Specific gravity (measured value: 2.03) at 20°C of a standard perfluoro elastomer (copolymer of tetrafluoroethylene/perfluoro(methyl vinyl ether) in a mole ratio of 58/42).
- F: Fluorine content (% by weight) of the elastomer to be measured obtained by elemental analysis.
- 15 Fp: Fluorine content (measured value: 71.6 % by weight) of said standard perfluoro elastomer obtained by elemental analysis.

13. A crosslinked fluorine-containing rubber molded article obtained by crosslinking the fluorine-containing rubber composition for
20 crosslinking of any of Claims 1 to 7.

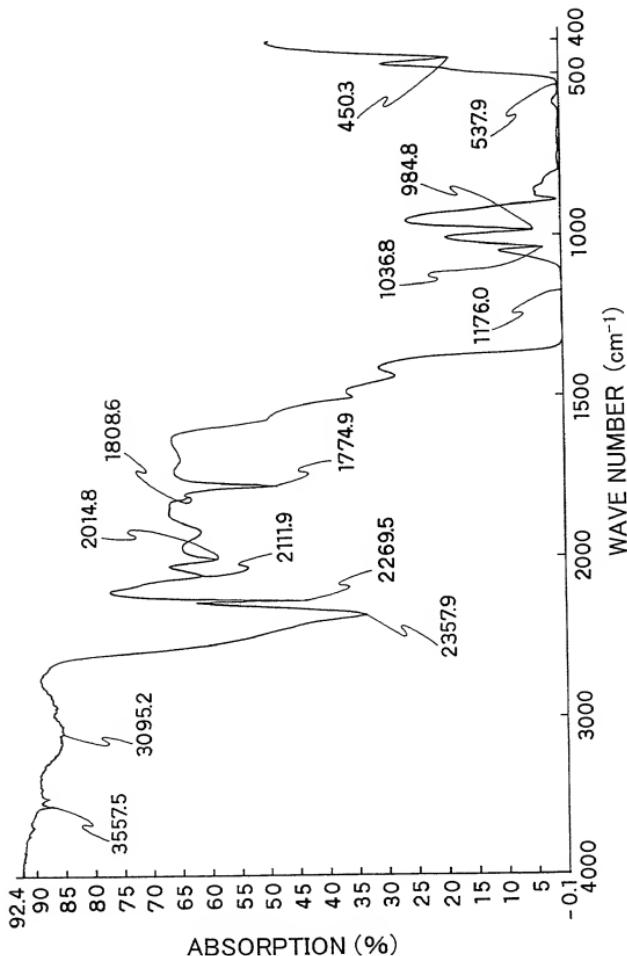
ABSTRACT

To provide a novel crosslinking system of fluorine-containing elastomer giving a crosslinked product particularly having improved mechanical strength and compression set at high temperature. A fluorine-containing rubber composition comprising a fluorine-containing elastomer having carboxyl group and/or alkoxy carbonyl group at an end of a trunk chain and/or branched chain as a crosslinkable group.

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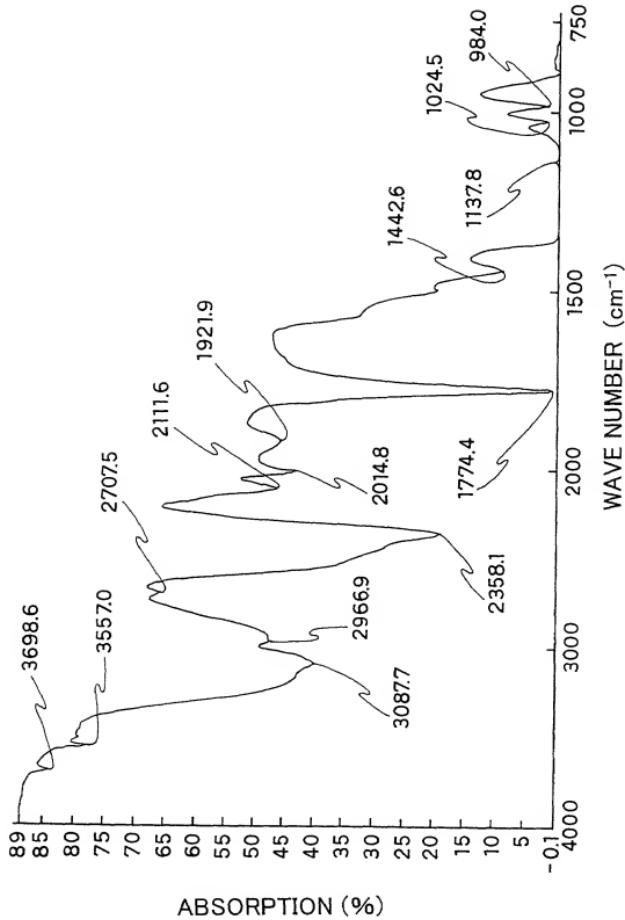
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FIG. 1



09/831509

FIG. 2



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· DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

特許出願宣言書

Japanese Language Declaration

私は、下欄に氏名を記載した発明者として、以下のとおり宣言する：

私の住所、郵便の宛先および国籍は、下欄に氏名に続いて記載したとおりであり、

名称の発明に関し、請求の範囲に記載した特許を求める主題の本来の、最初にして唯一の発明者である（一人の氏名のみが下欄に記載されている場合）か、もしくは本来の、最初にして共同の発明者である（複数の氏名が下欄に記載されている場合）と信じ、

As a below-named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

FLUORINE-CONTAINING ELASTOMER

AND COMPOSITION THEREOF FOR

CROSSLINKING

その明細所を
(該当する方に印を付す)

ここに添付する。

_____ 日に出願番号第
_____ 号として提出し、
日に補正した。
(該当する場合)

私は、前記のとおり補正した請求の範囲を含む前記明細書の内容を検討し、理解したことを陳述する。

私は、連邦規則法典第37部第1章第56条(a)項に従い、本願の審査に所要の情報を開示すべき義務を有することを認める。

the specification of which
(check one)

is attached hereto

was filed on May 10, 2001
as Appln. Ser. No. 09/831,509
and was amended on
(if applicable)

I hereby state that I have reviewed and understood the contents of the above-identified specification, including the claims, as amended by any amendments referred to above.

I acknowledge the duty to disclose information in accordance with Title 37, Code of Federal Regulations, § 1.56(a).

私は、合衆国法典第35部第119条にもとづく下記の外国特許出願の利益を主張し、本願の請求範囲各項目に記載の主題が合衆国法典第35部第112条第1項に規定の態様で先の合衆国出願に開示されていない限度において、内先の出願の出願日と本願の出願日またはPCT国際出願日の間に公表された連邦規則法第37部第1章第56条(a)項に記載の所要の情報を開示すべき義務を有することを認める：

I hereby claim foreign priority benefits under Title 35, United States Code, § 119 of any foreign application(s) for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior foreign applications:
先の外国出願:

Priority claimed
優先権の主張

<u>323924/1998</u>	<u>Japan</u>	<u>November 13, 1998</u>	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
<u>Number</u> <u>番号</u>	<u>Country</u> <u>国名</u>	<u>Filing date</u> <u>出願の年月日</u>	<input checked="" type="checkbox"/> あり	<input type="checkbox"/> なし
<u>359449/1998</u>	<u>Japan</u>	<u>December 17, 1998</u>	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
<u>Number</u> <u>番号</u>	<u>Country</u> <u>国名</u>	<u>Filing date</u> <u>出願の年月日</u>	<input checked="" type="checkbox"/> あり	<input type="checkbox"/> なし
<u>98051/1999</u>	<u>Japan</u>	<u>April 5, 1999</u>	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
<u>Number</u> <u>番号</u>	<u>Country</u> <u>国名</u>	<u>Filing date</u> <u>出願の年月日</u>	<input checked="" type="checkbox"/> あり	<input type="checkbox"/> なし

I hereby claim the benefit under Title 35, United States Code, § 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56(a) which occurred between the filing date of the prior of the prior application and the national or PCT International filing date of this application:

<u>Appn. Ser. No.</u> <u>出願番号</u>	<u>Filing Date</u> <u>出願日</u>	<u>Status (patd., pend., abndnd.)</u> <u>現況(特許済み、係属中、放棄済み)</u>
<u>Appn. Ser. No.</u> <u>出願番号</u>	<u>Filing Date</u> <u>出願日</u>	<u>Status (patd., pend., abndnd.)</u> <u>現況(特許済み、係属中、放棄済み)</u>

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はあい信述故合にせがよ上願効認
私づてび陳に場条處刑に本有をた

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

し任と為と選に行こ者にのう明こす切行発こ行一て記を述るし下人をす対は代手に序。私ののれ様るる：下顧こ商す状以本に許任任、び特委委てし並をも

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorneys to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

I hereby appoint John H. Mion, Reg. No. 18,879; Donald E. Zinn, Reg. No. 19,046; Thomas J. Macpeak, Reg. No. 19,292; Robert J. Seas, Jr., Reg. No. 21,092; Darryl Mexic, Reg. No. 23,063; Robert V. Sloan, Reg. No. 22,775; Peter D. Olexy, Reg. No. 24,543; Frank Osha, Reg. No. 24,625; Waddell A. Biggart, Reg. No. 24,861; Robert G. McMorrow, Reg. No. 19,093; Louis Gibinsky, Reg. No. 24,835; Neil B. Siegel, Reg. No. 25,200; David J. Cushing, Reg. No. 28,703; John R. Inge, Reg. No. 26,916; Joseph J. Ruch, Jr., Reg. No. 26,577; Sheldon I. Landsman, Reg. No. 25,430; Richard C. Turner, Reg. No. 29,710; Howard L. Bernstein, Reg. No. 25,665; Alan J. Kasper, Reg. No. 25,426; Kenneth J. Burchfield, Reg. No. 31,333; Gordon Kit, Reg. No. 30,764; Susan J. Mack, Reg. No. 30,951; Frank L. Bernstein, Reg. No. 31,484; Mark Boland, Reg. No. 32,197; William H. Mandir, Reg. No. 32,156; Scott M. Daniels, Reg. No. 32,562; Brian W. Hammon, Reg. No. 32,778; Abraham J. Rosner, Reg. No. 33,276; Bruce E. Kramer, Reg. No. 33,725; Paul F. Neils, Reg. No. 33,102; and Brett S. Sylvester, Reg. No. 32,765, my attorneys to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith, and request that all correspondence about the application be addressed to **SUGHRUE, MION, ZINN, MACPEAK & SEAS**, 2100 Pennsylvania Avenue, N.W., Washington, D.C. 20037-3202.

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